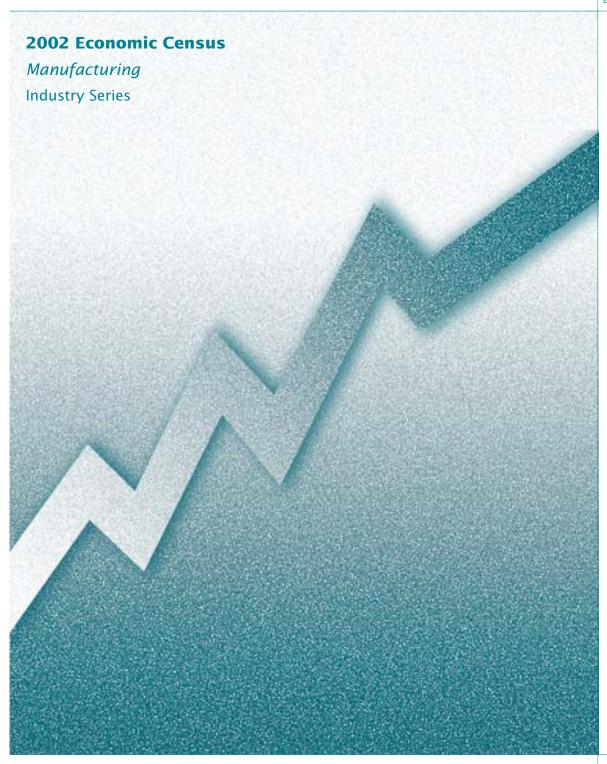
Fabricated Pipe and Pipe Fitting Manufacturing: 2002

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-- Not applicable for this report.

Table 1. Historical Statistics for the Industry: 2002 and Earlier Years

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

		All estab- lish- ments ³			Production workers				Total	Total	Total capital
Industry and year ¹	Com- panies ²		Number ⁴	Payroll (\$1,000)	Number ⁴	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	cost of materials (\$1,000)		
332996, Fabricated pipe and pipe fitting manufacturing	727	782	25 941	871 029	20 059	39 168	581 635	2 078 081	1 745 050	3 842 966	248 374
2001 2000 1999	N N N	N N N	31 751 32 009 30 416	1 041 393 1 012 752 953 968	24 600 24 638 23 243	50 465 50 365 47 218	691 596 661 593 618 354	2 514 655 2 471 103 2 288 260	2 218 898 2 171 276 2 005 780	4 716 275 4 621 619 4 281 482	116 912 122 617 111 155
1998 1997	N 806	N 859	30 096 29 746	931 846 879 723	23 310 22 565	48 662 46 037	614 536 573 134	2 180 545 2 104 979	2 025 526 2 038 910	4 205 266 4 118 699	147 541 146 922

¹Statistics presented for years ending in 2 and 7 are census data. Interim census years are derived in a representative sample of manufacturing establishments canvassed in the Annual Survey of Manufactures (ASM).

²For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

³Includes establishments with payroll at any time during the year.

⁴Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 2. Industry Statistics for Selected States: 2002

[States that are a disclosure or with less than 100 employees are not shown. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by *, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

		All establishments ²		All employees		Production workers						
Industry and geographic area	E¹	Total	With 20 em- ploy- ees or more	Number ³	Payroll (\$1,000)	Number ³	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expendi- tures (\$1,000)
332996, Fabricated pipe and pipe fitting manufacturing												
United States. Alabama. Arkansas California Florida Georgia Illinois Indiana Kansas Louisiana Massachusetts	2 2 2 3 1 6 - - 2	782 18 13 92 16 21 34 28 8 22 8	313 8 9 35 2 6 7 12 3 15 2	25 941 695 811 2 042 120 600 480 830 159 2 272 108	871 029 21 453 27 383 68 905 4 471 17 956 15 619 27 852 4 390 72 880 4 785	20 059 481 628 1 456 94 518 387 666 133 1 705	39 168 900 1 255 3 066 196 1 008 832 937 235 3 514 112	581 635 12 531 18 095 42 197 3 140 13 478 10 429 19 727 3 151 57 352 2 552	2 078 081 67 836 81 725 139 339 6 870 41 323 33 372 62 283 11 541 182 893 7 676	1 745 050 37 399 48 465 138 155 8 557 58 322 23 466 34 032 17 517 145 627 2 915	3 842 966 109 290 131 341 275 379 15 950 99 667 56 610 104 517 29 221 328 336 10 657	248 374 5 571 2 779 9 889 944 5 674 3 948 4 341 512 9 745 532
Michigan Minnesota Missouri New Jersey New York North Carolina Ohio Oklahoma Oregon Pennsylvania	2 1 1 1 6 1 1 5 3	53 11 14 21 32 19 44 37 11 34	24 5 3 9 7 8 20 15 5	1 837 353 243 587 385 737 1 555 1 253 371 1 282	55 010 14 960 9 876 24 203 13 640 26 083 50 993 43 708 13 640 52 369	1 432 256 194 381 293 516 1 173 965 296 962	2 892 502 406 830 618 1 094 2 292 1 988 642 1 918	34 257 9 030 7 018 14 284 8 210 14 409 31 512 26 324 9 805 33 657	130 320 25 833 17 558 53 725 28 800 51 135 93 855 108 294 27 190 125 988	132 513 36 419 22 052 34 706 25 952 50 937 83 849 68 495 22 174 64 093	262 088 64 334 38 648 88 016 54 827 101 937 179 052 178 413 49 439 191 972	10 816 1 808 1 391 2 277 2 147 2 374 6 731 5 196 1 941 3 351
South Carolina South Dakota Tennessee Texas Utah Virginia Washington Wisconsin	- 1 2 1 2 3 4	10 3 13 97 10 6 17 23	3 2 6 52 3 3 5 9	670 111 484 5 459 183 168 278 933	25 563 3 824 15 134 171 985 7 238 6 922 9 284 32 444	495 91 405 4 476 151 150 190 731	875 200 784 8 097 309 346 391 1 496	17 705 2 736 10 057 122 654 5 551 6 153 5 039 21 095	40 355 7 795 42 711 499 924 13 190 15 982 20 089 78 154	47 946 10 037 40 473 439 981 13 742 13 096 21 574 58 987	89 533 17 708 83 127 941 005 28 473 28 916 42 217 136 918	8 976 315 1 008 139 361 1 199 702 760 5 071

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

¹Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

Detailed Statistics by Industry: 2002

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Item	Value
332996, Fabricated pipe and pipe fitting manufacturing	
Companies ¹ number	727
All establishments ²	782 469 255 58
All employees³ number Total compensation \$1,000 Annual payroll \$1,000 Total fringe benefits \$1,000	25 941 1 054 352 871 029 183 323
Production workers, average for year	20 059 20 116 20 289 20 273 19 491
Production worker hours	39 168 581 635
Total cost of materials \$1,000. Materials, parts, containers, packaging, etc., used \$1,000. Resales \$1,000. Purchased fuels \$1,000. Purchased electricity \$1,000. Contract work \$1,000.	1 745 050 1 515 973 92 663 12 268 32 397 91 749
Quantity of electricity purchased for heat and power. 1,000 kWh. Quantity of electricity generated less sold for heat and power 1,000 kWh.	504 309 S
Total value of shipments \$1,000. Primary products value of shipments \$1,000. Secondary products value of shipments \$1,000. Total miscellaneous receipts \$1,000. Value of resales \$1,000. Contract receipts \$1,000. Other miscellaneous receipts \$1,000.	3 842 966 3 486 306 134 460 222 200 114 800 51 603 55 797
Primary products specialization ratio percent. Value of primary products shipments made in all industries \$1,000. Value of primary products shipments made in this industry \$1,000. Value of primary products shipments made in other industries \$1,000.	96 3 637 146 3 486 306 150 840
Coverage ratiopercent	96
Value added\$1,000	2 078 081
Total inventories, beginning of year \$1,000. Finished goods inventories \$1,000. Work-in-process inventories \$1,000. Materials and supplies inventories \$1,000.	629 053 215 499 128 087 285 467
Total inventories, end of year \$1,000. Finished goods inventories \$1,000. Work-in-process inventories \$1,000. Materials and supplies inventories \$1,000.	609 252 213 143 110 608 285 501
Gross value of depreciable assets (acquisition costs) at beginning of year \$1,000. Total capital expenditures (new and used) \$1,000. Buildings and other structures (new and used) \$1,000. Machinery and equipment (new and used) \$1,000. Automobiles, trucks, etc., for highway use \$1,000. Computers and peripheral data processing equipment \$1,000. All other expenditures for machinery and equipment \$1,000. Total retirements \$1,000. Gross value of depreciable assets at end of year \$1,000.	1 234 201 248 374 46 473 201 901 6 754 8 079 187 068 155 988 1 326 587
Depreciation charges during year	123 144
Total rental payments	55 116 30 199 24 917
Total other expenses ⁴ \$1,000. Response coverage ratio ⁵ percent. Repair and maintenance services of buildings and/or machinery ⁴ \$1,000. Communications services ⁴ \$1,000. Legal services ⁴ \$1,000. Accounting, auditing, and bookkeeping services ⁴ \$1,000. Advertising and promotional services ⁴ \$1,000. Expensed computer hardware and supplies and purchased computer services ⁴ \$1,000. Refuse removal (including hazardous waste) services ⁴ \$1,000. Management consulting and administrative services ⁴ \$1,000. Taxes and license fees ⁴ \$1,000. All other expenses ⁴ \$1,000.	275 253 89 25 785 7 260 4 661 3 317 4 461 2 722 2 487 11 531 13 503 199 527

¹For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.
2Includes establishments with payroll at any time during the year.
3Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.
4Based on Annual Survey of Manufactures (ASM) sample data.
5A response coverage ratio is derived for this item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight) for those Annual Survey of Manufactures (ASM) establishments that reported to the weighted total employment for all ASM establishments classified in this industry.

Note 1: The amounts shown for other expenses reflect only those services that establishments purchase from other companies.

Note 2: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 4. Industry Statistics by Employment Size: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Employment size class		All employees			P	roduction worke	ers		Total	Total	Total capital
		All estab- lish- ments ²	Number ³	Payroll (\$1,000)	Number ³	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	cost of materials (\$1,000)	value of shipments (\$1,000)	expendi- tures (\$1,000)
332996, Fabricated pipe and pipe fitting manufacturing											
All establishments Establishments with —	2	782	25 941	871 029	20 059	39 168	581 635	2 078 081	1 745 050	3 842 966	248 374
1 to 4 employees	9 8 4	243 114 112	542 753 1 521	17 759 25 491 50 077	441 600 1 202	841 1 203 2 344	11 700 16 749 32 918	40 422 57 161 108 557	34 279 45 530 83 728	74 645 102 550 191 753	3 618 5 250 9 614
20 to 49 employees	2 2	177 78	5 461 5 383	193 069 184 803	4 153 4 157	8 166 8 638	123 636 120 455	422 545 435 067	356 841 329 740	773 587 776 775	32 846 20 987
100 to 249 employees	2	41 14	6 247 h	216 672 D	4 567 D	9 036 D	136 020 D	491 282 D	447 951 D	943 812 D	30 627 D
500 to 999 employees	-	_ _ _	9 - -	_ _ _	_ _ _	_ _ _	_ _ _	_ _ _	_ _ _	_ _ _	_ _ _
Administrative records ⁴	9	304	1 075	36 038	883	1 751	23 559	80 971	70 014	150 984	7 453

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

¹Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. Data are also included in respective size classes shown.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 5. Industry Statistics by Primary Product Class Specialization: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry or product class code	Industry or primary product class	All estab- lish- ments ¹	All employees		Pr	oduction work	ers		Total	Total	Total capital
			Number ²	Payroll (\$1,000)	Number ²	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	cost of materials (\$1,000)	value of shipments (\$1,000)	expendi- tures (\$1,000)
332996	Fabricated pipe and pipe fitting manufacturing	782	25 941	871 029	20 059	39 168	581 635	2 078 081	1 745 050	3 842 966	248 374
3329960	Fabricated pipe and pipe fittings made from purchased pipe	766	25 497	857 367	19 690	38 380	571 703	2 044 459	1 737 907	3 798 794	244 647

¹Includes establishments with payroll at any time during the year.

²Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 6a. Products Statistics: 2002 and 1997

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

		Number of		Product shipments	
Product code	Product	companies with shipments of \$100,000 or more	Quantity of production for all purposes	Quantity	Value (\$1,000)
332996	Fabricated pipe and pipe fitting manufacturing	N N	X	X	3 637 146 4 089 651
3329960	Fabricated pipe and pipe fittings made from purchased pipe	N N	X	X X	3 637 146 N
33299601	Fabricated iron and steel pipe and pipe fittings made from purchased pipe	N N	X	X	2 230 088 N
3329960101	Fabricated iron and steel pipe and pipe fittings made from purchased pipe	306 N	X	S	2 230 088 N
33299602	All other nonferrous fabricated pipe and pipe fittings made from purchased pipe	N N	X	X	424 277 N
3329960203	Fabricated aluminum and aluminum-base alloy pipe and pipe fittings made from purchased pipe	32 N	X	S	46 985 N
3329960205	Fabricated copper and copper-base alloy pipe and pipe fittings made from purchased pipe	20 N	X	×	38 257 N
3329960207	All other nonferrous fabricated pipe and pipe fittings made from purchased pipe	48	X	x	339 035
3329960Y	1997 1997 2002 2002 1997 1997 2002 1997 2002 1997 2002	N N	X X X	X	982 781
3329960YWW	Fabricated pipes and pipe fitting manufacturing, nsk, for nonadministrative-record establishments	N N	×	, x	838 841
3329960YWY	Fabricated pipes and pipe fitting manufacturing, nsk, for administrative-record establishments	N N N	X	X	143 940 N

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 6b. Product Class Shipments for Selected States: 2002 and 1997

[Not applicable for this report.]

Table 7. Materials Consumed by Kind: 2002 and 1997

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Material code	Material consumed	Quantity	Delivered cost (\$1,000)
332996	Fabricated pipe and pipe fitting manufacturing		
00900001	Total materials	X	1 515 973
33291907	Metal fittings, flanges, and unions for piping systems (excluding forgings)	X X X	1 785 401 160 421
332000AC	1997 Metal stampings	X	155 537 4 013
332000AC	1997	â	3 916
33200096	Other fabricated metal products (excluding forgings, metal stampings, metal fittings, flanges, and unions for piping systems)	v	161 895
	1997	ŝ	N
33210000	Forgings	X	41 464 N
33151001	Iron and steel castings (rough and semifinished)	X X X X X	61 683 45 206
33152005	Aluminum and aluminum-base alloy castings (rough and semifinished)	X	1 481
33152003	Other nonferrous metalcastings, rough and semifinished (excluding aluminum and aluminum-	Х	3 351
	base alloy)	X	2 356 5 763
33120071	Steel bars and bar shapes (excluding castings, forgings, and fabricated metal products)	X X X	40 157
	1997	Х	21 736
33120016	Steel sheet and strip (including tinplate)	X	19 137 N
33100082	Other nonferrous metal shapes and forms (excluding aluminum and aluminum-base alloy and copper and copper-base alloy castings, forgings, and fabricated metal products)		4 038
33120069	Steel structural shapes (excluding castings, forgings, and fabricated metal products)	X X X	N 6 306
33120009	1997	â	0 300 D
33120021	Steel pipes (excluding castings, forgings, and fabricated metal products)	×	319 605 560 103
33120029	All other steel shapes and forms (excluding castings, forgings, and fabricated metal products)	X X X	55 825
33142135	Copper and copper-base alloy pipe and tube (excluding castings, forgings, and fabricated metal	X	76 830
	products)	X X	D 56 162
33142141	All other copper and copper-base alloy shapes and forms (excluding castings, forgings, and		
33142141	fabricated metal products)	Х	D
33131500	Aluminum and aluminum-base alloy sheet, plate, foil, and welded tubing	X	6 919 1 848
33131601	Aluminum and aluminum-base alloy extruded shapes (extruded rod, bar, pipe, tube, etc.)	X X X S S	N 6 826
33131001	Autilitium and autilitium-base alloy extruded shapes (extruded rod, bar, pipe, tube, etc.)	X	0 626 N
33100049	Other aluminum and aluminum-base alloy shapes and forms (excluding castings, forgings, sheet, plate, foil, welded tubing, extruded shapes, and fabricated metal products)	~	399
	1997	X	5 087
331000AA	Metal powders	X	27 D
32521105	Plastics resins consumed in the form of granules, pellets, powders, liquids, etc	X X X X X	5 809 15 081
00970099	All other materials and components, parts, containers, and supplies	Х	203 293
00971000	Materials, ingredients, containers, and supplies, nsk	X X X	500 421 390 682
00071000	1997	â	275 373

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.